

# Work Order ID 63141

Thursday, October 21, 2010 2:37:21 PM



Page 1

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD RH, Deluxe

Start Date: 10/21/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: *10/10/21*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D350-636	H								

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-216 CHG001

*Subsly*

*Adr BG 11-03-01 ①*

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

*opened hole to .628 IAW D350-636*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Subsly*

*11/02/28*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D350-636-26 PAR #: N/A Fault Category: Skidhebe NCR: Yes No DQA: 12 Date: 11-03-01  
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: ✓ Date: 11/03/2

NCR: <u>63141</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>11/02/28</u>	<u>110</u>	<u>Drilled holes into D3926-1 too close to rad. scrap and replace B56208</u>	<u>MD</u> <u>11/02/28</u> <u>Q56208</u>	<u>scrap/replace</u> <u>MD</u> <u>11/02/28</u>	<u>MD</u> <u>11/02/28</u>	<u>S</u> <u>11/03/01</u>	<u>MD</u> <u>11/02/28</u> <u>Q56208</u>	<u>S</u> <u>11/03/01</u>

NOTE: Date & initial all entries

**Work Order ID 63141**

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Page 2

Item ID: D350-636-216

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube STD RH, Deluxe

Start Date: 10/21/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-216

Location: 73  
PPP rev: A

160

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/3/10  
11/03/01  
6603-01

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 63141

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe









Start Date: 10/21/2010

Required Date: 10/28/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016  Skidtube STD w/ Training Wearplates, RH		Manufactured	No			110	Each	0.0000	1	1			
								866106		(x1) ell		11/03/01	
D350-636-101  Toe Step, LH/RH		Manufactured	No			110	Each	15.0000	1	1			
								1326089		(x1) ell		11/03/01	
<div> <div>Location</div> <div>FG021</div> <div>26089</div> </div> <div> <div>Loc Qty</div> <div>15</div> <div>15</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	10.0000	1	1			
										11/12/01			
<div> <div>Location</div> <div>FG021</div> <div>51450</div> <div>51959</div> <div>54958</div> </div> <div> <div>Loc Qty</div> <div>10</div> <div>1</div> <div>4</div> <div>5</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	0.0000	1	1			
										62307		11/12/01	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

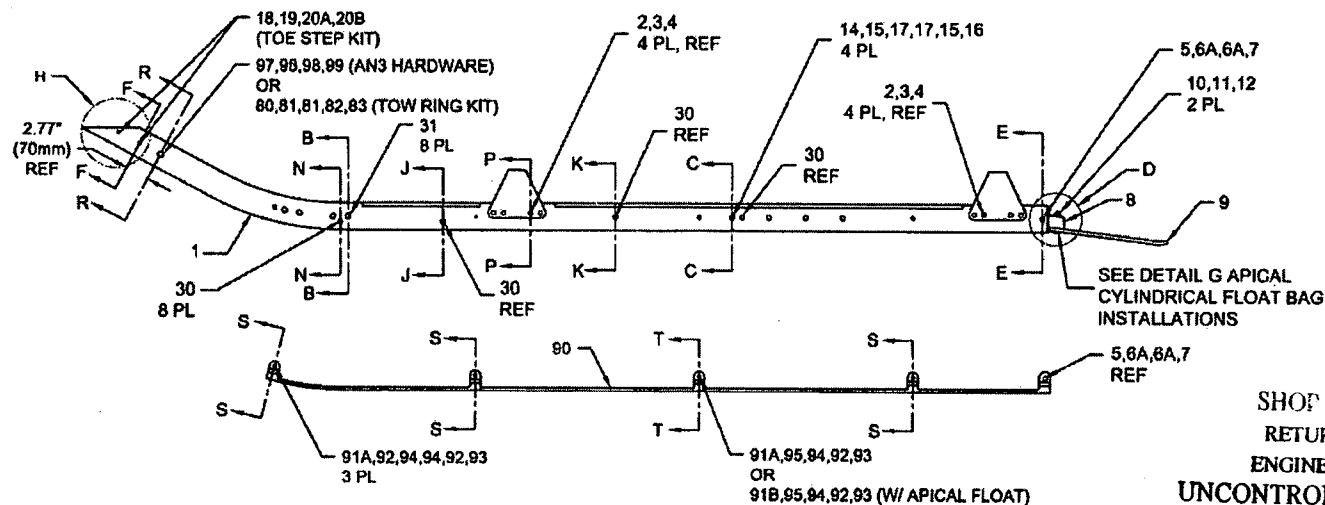
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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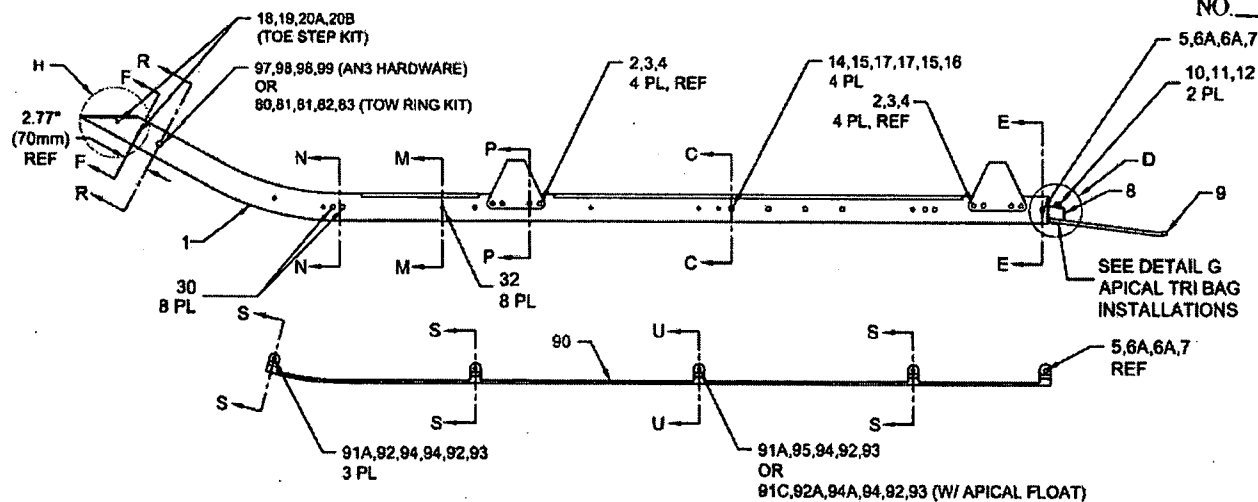
**NOTE:** Date & initial all entries

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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 63141

*BS 10-10-21*



**D350-636-015/-016/-215/-216**  
**(Aerazur/Apical Cylindrical)**



**D350-636-017/-018/-217/-218**  
**(Aircruiser/Apical Tri-bag)**

**Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY**

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Revision: **H**

Date: 10.07.26

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

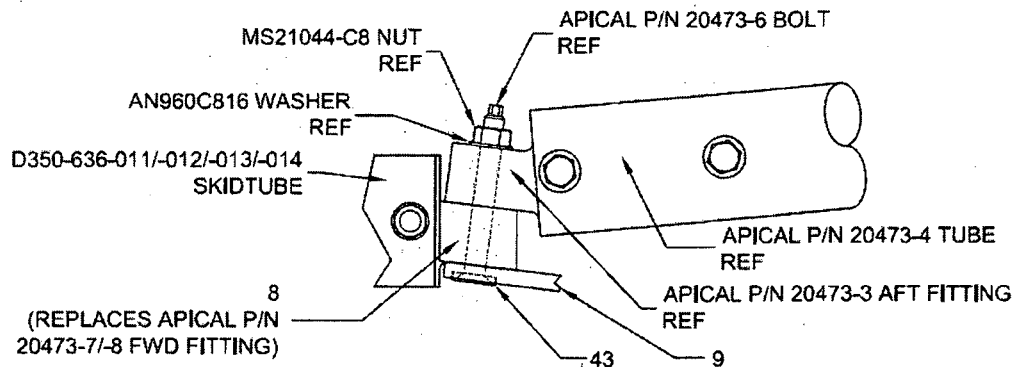
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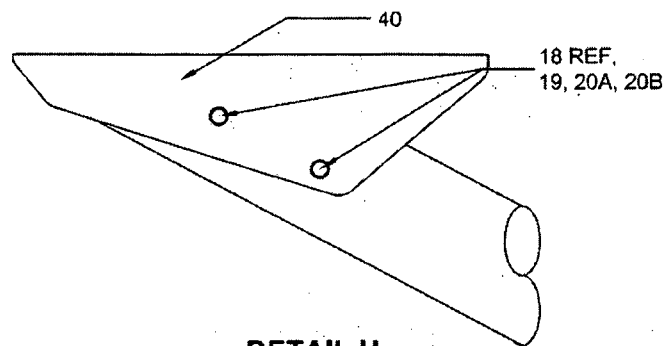
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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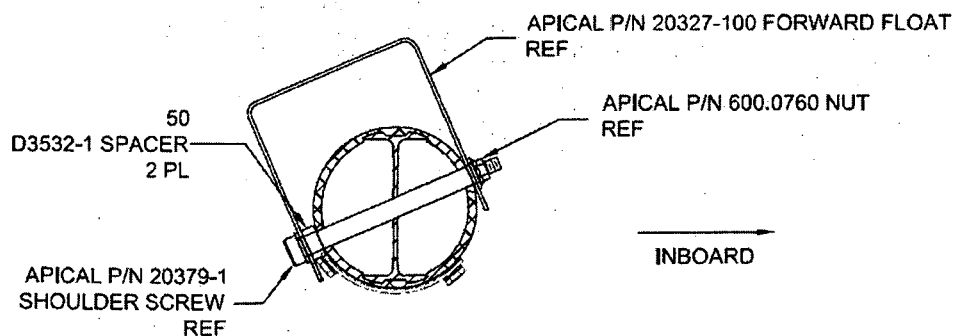


**DETAIL G**  
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)  
1 PL PER SKIDTUBE



**DETAIL H**  
(D350-636-101 TOE STEP)  
1 PL PER SKIDTUBE

*u/o 63141  
B/10-10-21*



**SECTION N-N**  
(LH SHOWN, RH OPPOSITE)  
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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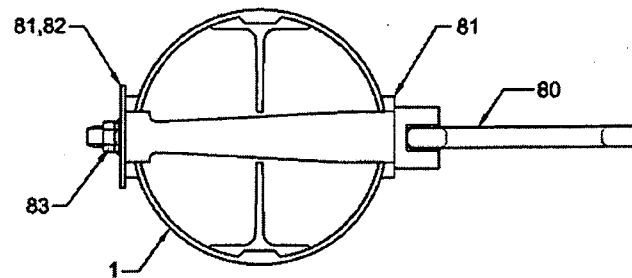
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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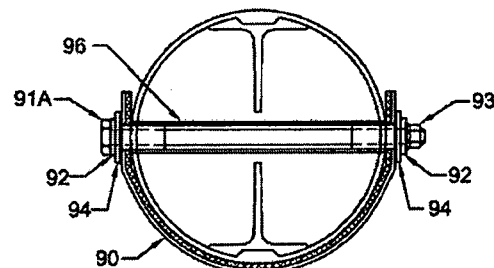
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**SECTION R-R**  
SHOWN WITH DRILLED Ø0.625" HOLE &  
D350-636-109 TOW RING KIT



**SECTION S-S**  
D350-636-015/-016/-017/-018/-215/-216/-217/-218  
SKIDTUBES, 3 PL

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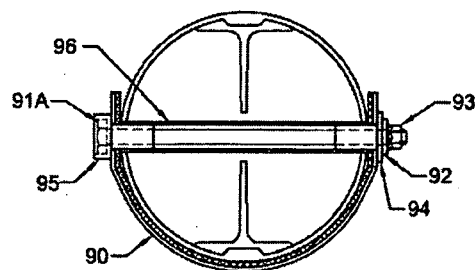
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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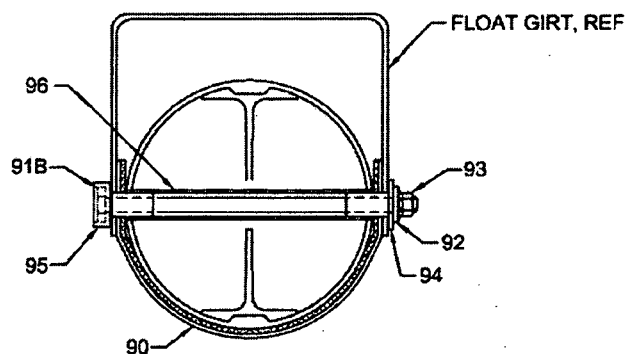
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**WITHOUT APICAL CYLINDRICAL BAG  
FLOATS**

**OR**



**WITH APICAL CYLINDRICAL BAG FLOATS**

*ulc 93141*

**SECTION T-T**  
**D350-636-015/-016/-215/-216 SKIDTUBES**  
**1 PL**

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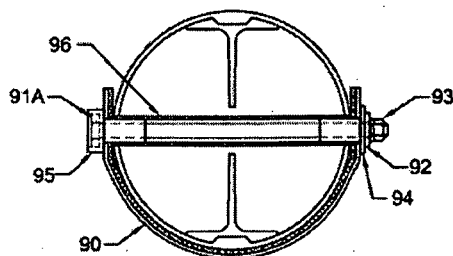
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

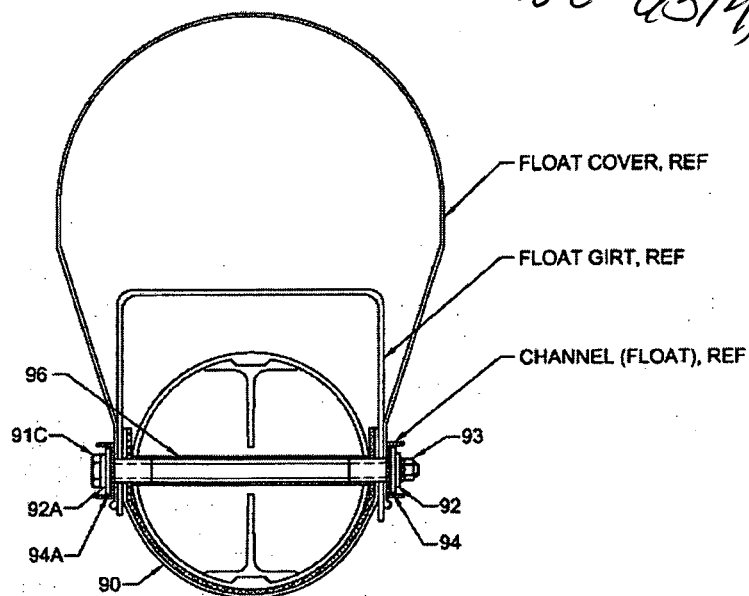
**NOTE:** Date & initial all entries



WITHOUT APICAL TRI BAG FLOATS

OR

*also 63141*



WITH APICAL TRI BAG FLOATS

**SECTION U-U**

D350-636-017/-018/-217/-218 SKIDTUBES

1 PL

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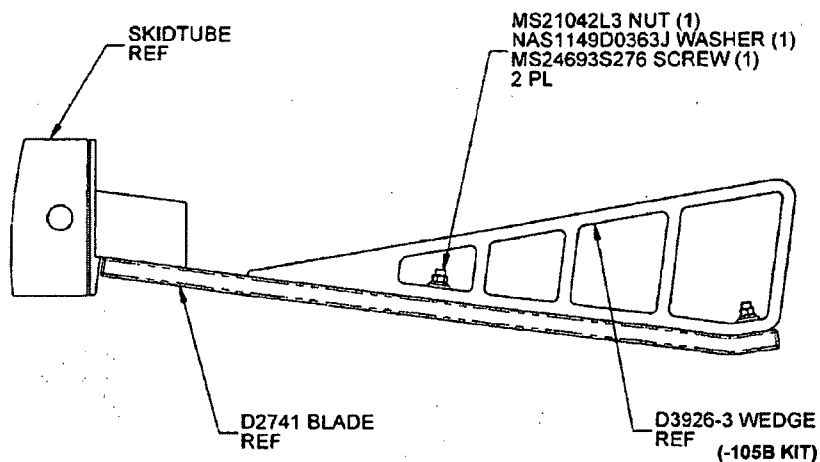
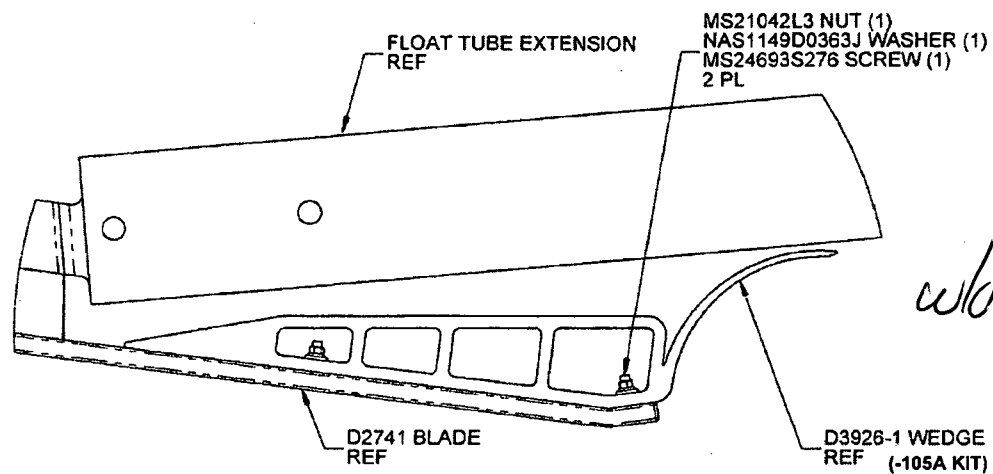
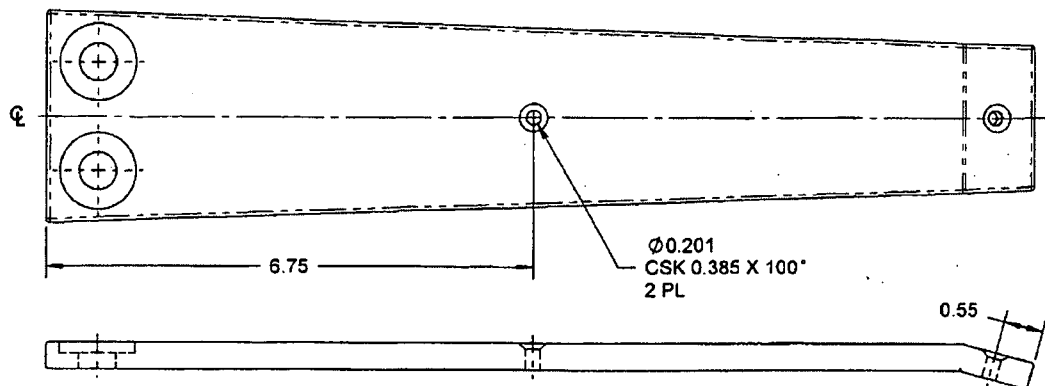
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION**

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries